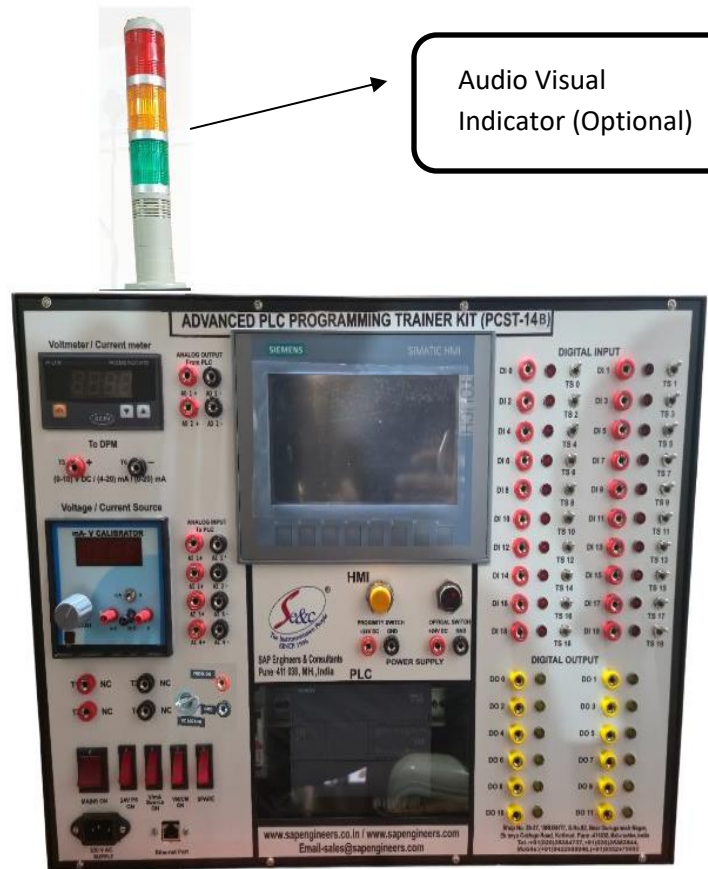


SAP E & C ADVANCED PLC PROGRAMMING TRAINER KIT
(PRODUCT CODE: PCST – 14 & 14B)



STANDARD PORTABLE MODEL (PCST-14)



Audio Visual
Indicator (Optional)

TABLE TOP BRIEFCASE MODEL (PCST-14B)

ADVANCED PLC PROGRAMMING TRAINER KIT

The **Advanced PLC Programming Trainer Kit (PCST – 14 & 14B)** gives an idea regarding the basics of Programmable Logic Controllers & its applications.

Technical Specification:-

No.	Item Name	Technical Specifications
01	PLC-	Allen Bradley Micrologix 1400/Siemens S7-1200/Mitsubishi FX3GE/Eqvt. Digital Inputs- 20 (For M.L. 1400), 14 (For Siemens S7 1200) Digital Outputs- 12 (For ML 1400)/ 10 (For Siemens S7 1200), Analog input- 4 (For ML 1400)/ 2 (For Siemens S7 1200), Analog output- 2 , Input /Output LED indication on front panel. PC interface facility, PC-PLC interfacing cable.
02	Ladder Programming Software-	For Allen Bradley ML 1400: RS LOGIX 500 MICRO STARTER/Eqvt. For Siemens S7-1200: Step 7 – Basic TIA, Version- 13/14 for Siemens/Eqvt. PLC Ladder Diagram programming on PC using Ladder Programming Software.
03	Communication-	Communication Port RS 232 / RS 485 / Ethernet
04	Power Supply-	24VDC, 3A/5A Power source. 4" X 2" X 2"
05	MCB	2P, 6A

For More Details Visit Our Website At: www.sapengineers.com, www.sapengineers.co.in E-mail:- sales@sapengineers.com
SAP Engineers & Consultants, Kothrud, Pune-411 038, India. Ph-(020)25384737

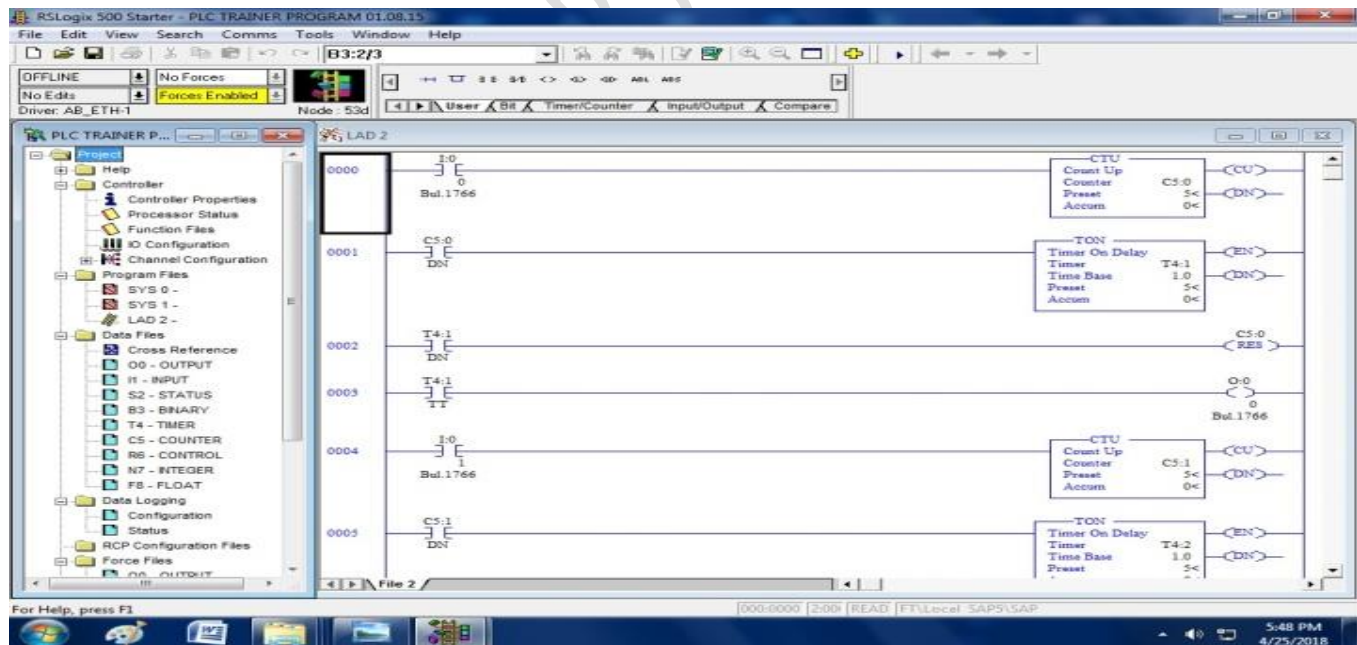
SAP E & C ADVANCED PLC PROGRAMMING TRAINER KIT
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06	Electrical control panel with Input / Output simulating devices-	For simulation of digital inputs (switches - 20 Nos. & proximity sensor- 1 No., Optical Sensor – 1 No., miniature level switch- 1 No. (Optional) Front panel for display of digital input/output status: Lamps (32 Nos.), small DC electric motor (1 No.) (Optional), Audio Visual Indicator – Warning light (3 color) - (1 No) (Optional), solenoid valve (1 No.) (Optional).
07	Voltage/ Current Source	Supply: - 230VAC, Range: - 0-10VDC with Varying Pot Provided on Front fascia
08	Relay Card	24V DC DIN Rail Mounting, 4 Channel.
09	Voltmeter/Current meter	Supply: - 230VAC, Input Range: -0-20VDC / 0-20mA
10	PLC panel dimensions-	34" (L) X 12" (W) X 28" (H) with visible transparent front fascia (For PCST-14) 22" (L) X 8" (W) X 16" (H) (For PCST-14B)
11	Addition of HMI (Optional)-	Size: 7" Color Display Make: Omron/Wecon/Mitsubishi/Siemens/Schneider/Equivalent.
12	Output compatibility to Solenoid valves, Electric motors as actuating elements in respective assorted modules.	
13	SCADA SOFTWARE connectivity for PLC (Optional). Make: Siemens WinCC Basic 128 TAGS/GE Proficy IFIX 75 TAGS/Eqvt.	
14	High speed Frequency input for optical encoder module J260-58-AN-R-HVLD-360-V3-10-1-S-EG (Optional)	
15	High speed PWM output for Stepper motor module 42SH33-4AM/Servomotor module (Optional).	
16	Optional Addition of Modules/ Static Application Panels Lift Simulator, Water Level Control Module, Traffic Light Simulator, Bottle Filling Plant etc. to the PLC Trainer-PCST-14/PCST-14B	

PLC Programming Software:

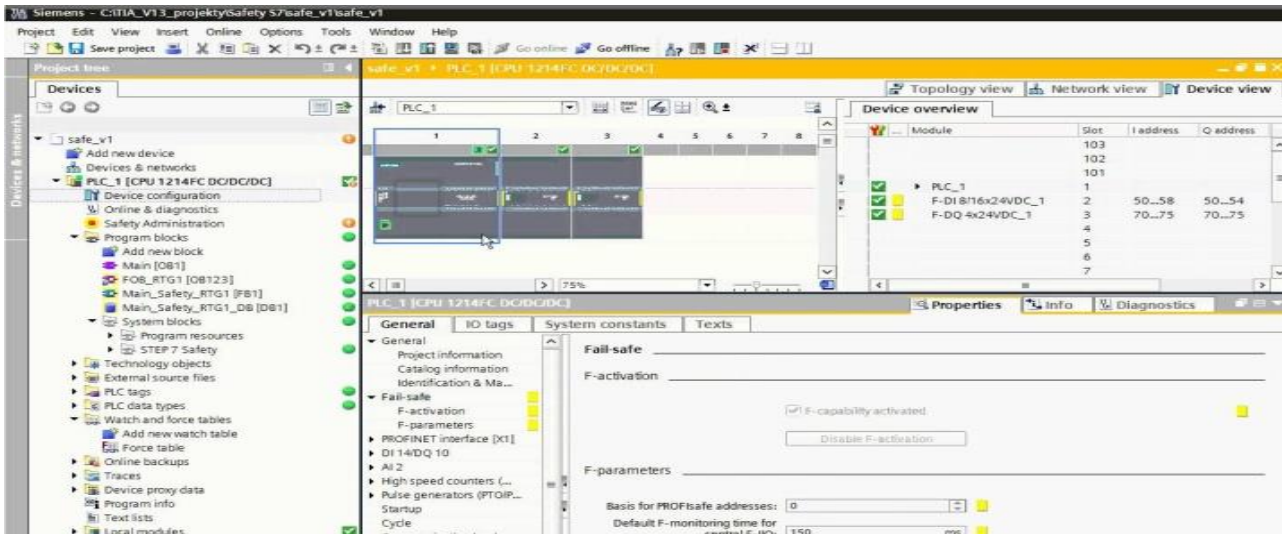
For Allen Bradley ML1400: RS Logix 500 Micro Starter.



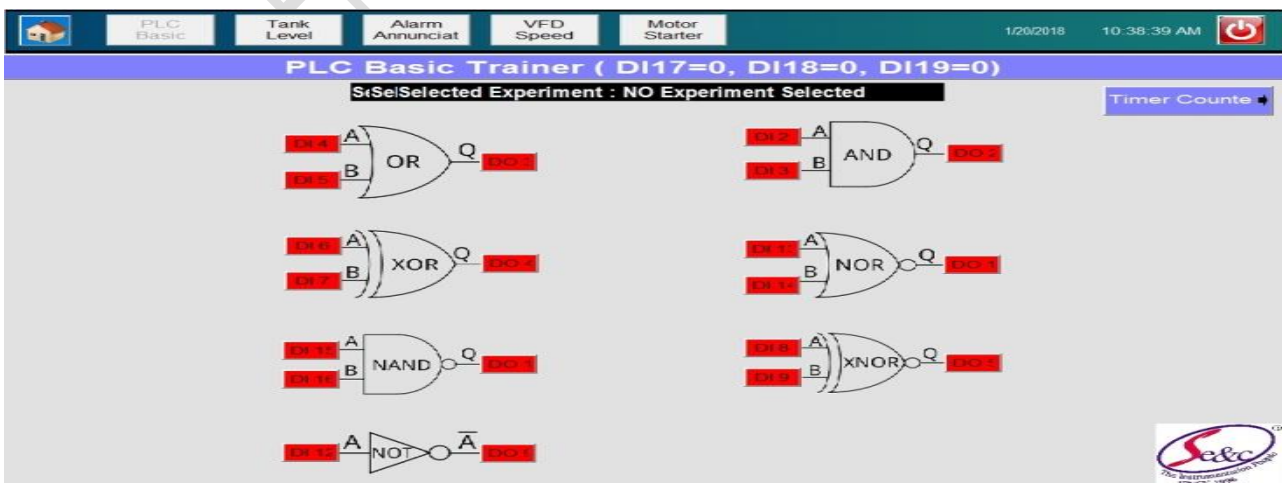
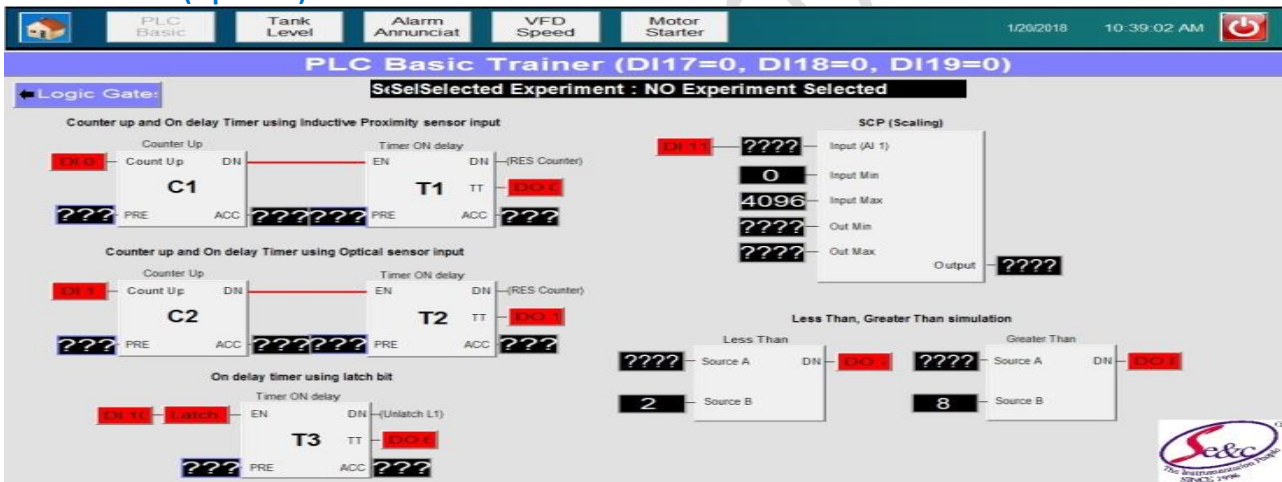
SAP E & C ADVANCED PLC PROGRAMMING TRAINER KIT (PRODUCT CODE: PCST – 14 & 14B)



For Siemens S7-1200: TIA Portal Step7 Basic



SCADA Screen (Optional):



For More Details Visit Our Website At: www.sapengineers.com, www.sapengineers.co.in E-mail:- sales@sapengineers.com
SAP Engineers & Consultants, Kothrud, Pune-411 038, India. Ph-(020)25384737

SAP E & C ADVANCED PLC PROGRAMMING TRAINER KIT
(PRODUCT CODE: PCST – 14 & 14B)



Range of experiments-

- ❖ Study Of PLC Ladder programming trainer kit.
- ❖ Study of Auxiliary Experiments.
- ❖ Study of Auxiliary/optional following PLC working modules:
 - Batch Process Reactor (PCST-14-I)
 - Rotary Bottle Filling Plant (PCST-14-II)
 - DC Motor Speed Control Module (PCST-14-III)
 - Star-Delta Starter (PCST-14-IV)
 - Discrete Application Trainer (PCST-14-V)
 - Density Based Traffic Light Control (PCST-14-VI)
- ❖ Study of HMI **(Optional)**
- ❖ Study of SCADA operation and Interfacing **(Optional)**

Features: -

- ❖ Compact Ergonomic Design.
- ❖ User-Friendly, Self-Explanatory Systems.
- ❖ Robust Construction.
- ❖ Enhanced Electrical Safety Considerations.
- ❖ Self-explanatory instruction manuals, copy of S/W are provided.
- ❖ Inbuilt Safety Measures to avoid improper usage.
- ❖ Computer Interface (Optional).
- ❖ Caster wheel mounted movable frame

System Dimensions: 3Ft. (L) X 1.5Ft. (W) X 4Ft. (H) (For PCST-14)
2 Ft. (L) X 0.5Ft. (W) X 1.5 Ft. (H) (For PCST-14B)

Weight: Approx.35Kg. (For PCST-14)
Approx. 10 Kg. (For PCST-14B)

Services Required-

- ❖ Electric Supply of 1 ϕ , 230 V AC, 6A, 50Hz.

Note-

All descriptive matter and illustrations are intended to give only a general idea of the equipment. Detailed specifications may be altered at the company's discretion without any notice.

